PRODUCT DATA SHEET

Silk Illusions Metallica

Silk Illusions Metallica is a premium water based product. It is 100% acrylic emulsion paint for interior / exterior application. This special effect paint gives glossy metallic finish for various applications such as wall, wood, metal etc.

Usage Areas:

Interior and Exterior/POP/puttied/wooden/metal surfaces

Directions for Application:

- On Previously Painted Surfaces: Strip the old paint and all the loose particles from the surface and wipe down. Sand it with emery paper 80/100 and wipe clean. Apply the first coat of primer and let it dry for 6 to 8 hours. Smoothen the surface by applying thin coats of Happy wall putty (No dilution)to fill in all the dents. Let the putty to dry overnight. Sand the surface again, with emery paper 200/220, and wipe clean. Apply the second coat of primer and let it dry for 6 to 8 hours. Sand the surface with emery paper 320 and wipe clean. Apply one coat of illusions Sealer and allow it to dry for 6 hours.
- On fresh/New Surfaces: Strip all the loose particles from the plasterd surface through wire brushing and scraping and wipe down before starting the above process.
- **Direction for Application in wooden/ Metal surfaces:** Wooden surfaces should be primed with wood primer. Metal surfaces should be primed with Red Oxide/ Zinc Chromate primer.

Design Application:

Step 1: Apply 2 coats of Silk Luxury Emulsion (for interior wall) & Weathercoat Smooth (for exterior wall) as base coat in the desired colour. Apply the first coat and let it dry for at least 6 to 8 hours before applying the second coat of Silk / Weathercoat. Allow it to dry for at least 6 to 8 hours.

Step 2: Use the tools specified in the recommended manner to create the design with Silk Illusion Metallica, of choice on the wall.

Note: For large wall applications, complete the design in segments.

Technical data:

Drying Time:

Surface dry: 1 hour

Hard dry: 6-8 hours

Dilution Ratio:

- 200 ml water per 1 litre of Metallica for Roller/brush Application.
- No dilution for design application

Coverage:

Direct application: 130-150 sq.ft/Lit/Coat*

*Coverage may vary due to factors such as application methods, nature of substrate, conditions etc.

Points To Note:

- Stir well and strain before use.
- Do not apply when ambient temperature is below 10°C.
- Recoat and drying of paint are tested at 30+/2 $^{\circ}$ C and 60-65% RH. These may very under different conditions.
- Fire Hazard Class: Non-Flammable.
- Tint with Berger Paints colorants only to get desired shade from Berger Shade card.
- Keep the container tightly closed in cool and dry place.
- Please keep it out of reach of children and away from foodstuff.
- In case of contact with eyes, wash immediately with water and seek medical advice.
- For safety measures, refer to MSDS.

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